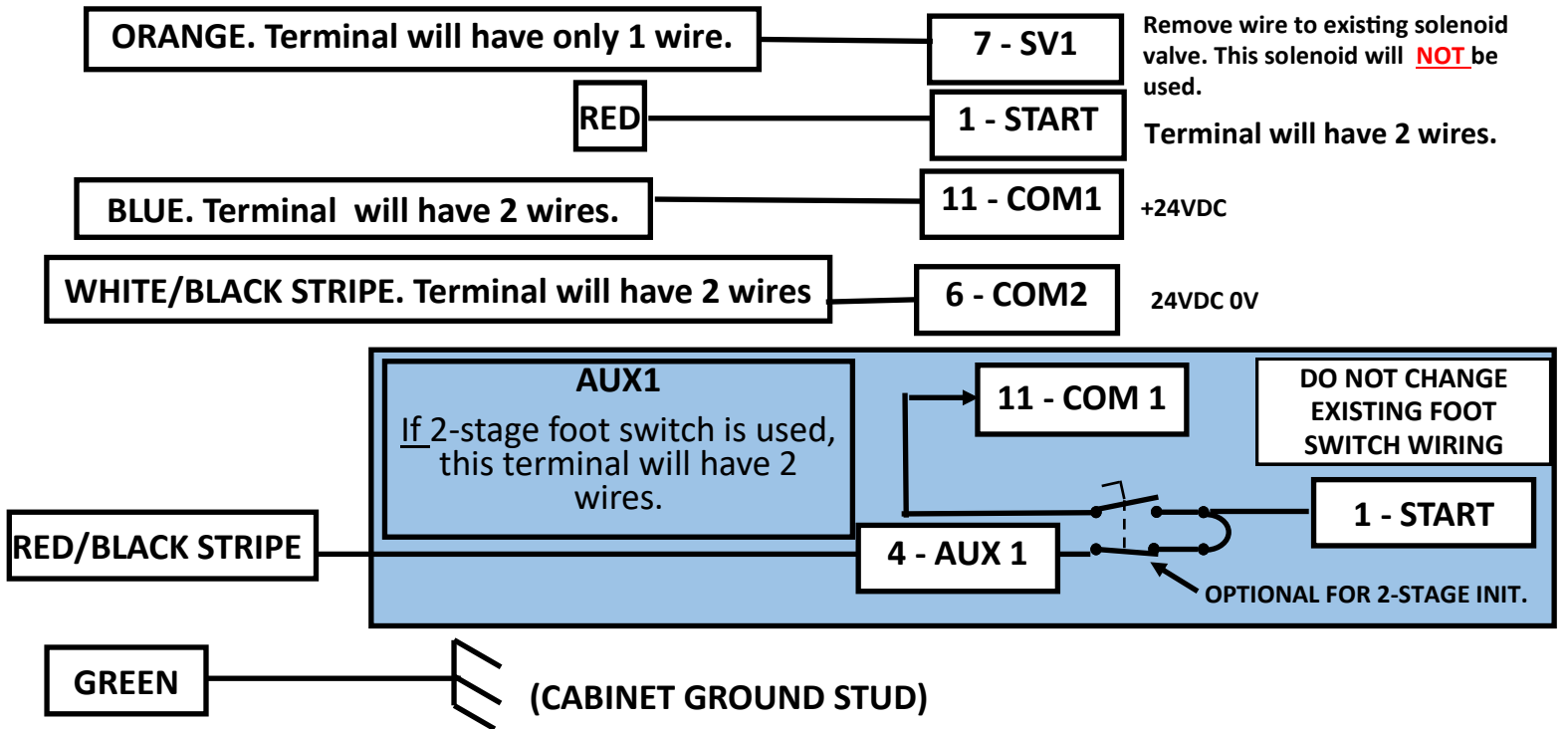


TECNA SOFT TOUCH HOOKUP

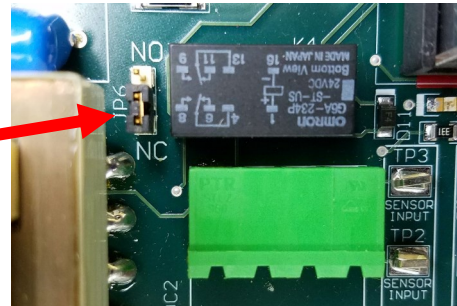
OPTION 9181-34TECNA, TE90, TE91

Connect wires from the SOFT TOUCH cable to the TECNA controls as shown below.

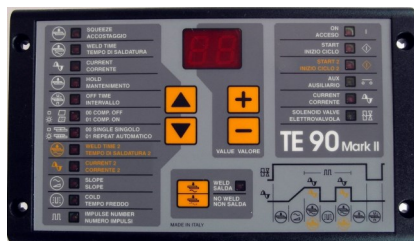
Note that TECNA logic OPENS AUX1 for 2nd stage of initiation.



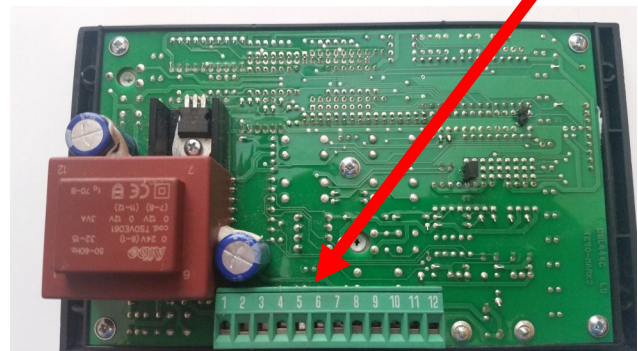
INSTALL JP6 JUMPER IN THE LOWER "NC" POSITION ON SOFT TOUCH TS7 BOARD



WIRING TERMINALS ARE LOCATED BEHIND THESE FACEPLATES.



OPEN CONTROL FACE AND CONNECT WIRES TO MATCHING NUMBERS ON THIS TERMINAL.

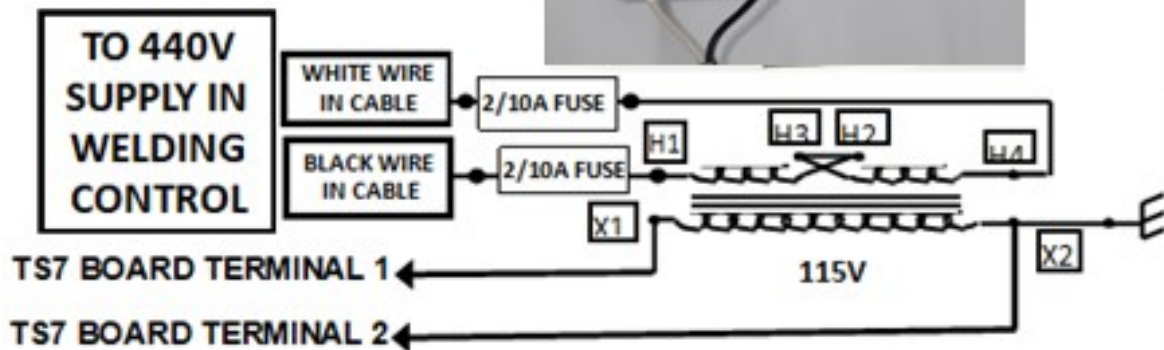


OPTION 9181-34/115

Connect jumper on primary to match line voltage.
Connect the white and black wires from the cable to
that line voltage in the welding control.

FOR 440V POWER

JUMP H2 + H3



FOR 220V POWER

JUMP H1 + H3
JUMP H2 + H4

